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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/600,575	06/23/2003	Kinya Aota	503.35255VX3	9658	
20457 7:	590 11/02/2004		EXAMINER		
ANTONELLI, TERRY, STOUT & KRAUS, LLP			JOHNSON, JONATHAN J		
SUITE 1800 ARLINGTON, VA 22209-9889			ART UNIT	PAPER NUMBER	
			1725		

DATE MAILED: 11/02/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Appliantia	10/1			
	Application No.	Applicant(s)				
Office Action Summary	10/600,575	AOTA ET AL.				
Office Action Summary	Examiner	Art Unit				
The MAILING DATE of this communication	Jonathan Johnson	1725				
The MAILING DATE of this communication Period for Reply	appears on the cover sheet with t	ne correspondence addres	S			
A SHORTENED STATUTORY PERIOD FOR RE THE MAILING DATE OF THIS COMMUNICATIO - Extensions of time may be available under the provisions of 37 CFF after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a - If NO period for reply is specified above, the maximum statutory per - Failure to reply within the set or extended period for reply will, by sta Any reply received by the Office later than three months after the may earned patent term adjustment. See 37 CFR 1.704(b).	N. R 1.136(a). In no event, however, may a reply reply within the statutory minimum of thirty (30 iod will apply and will expire SIX (6) MONTHS stute, cause the application to become ABANE	be timely filed b) days will be considered timely. from the mailing date of this commur NONED (35 U.S.C. § 133).	nication.			
Status						
1) Responsive to communication(s) filed on 23	3 June 2003.					
2a) This action is FINAL . 2b) ∑ T	his action is non-final.					
3) Since this application is in condition for allow	wance except for formal matters	, prosecution as to the mer	rits is			
closed in accordance with the practice unde	er <i>Ex parte Quayle</i> , 1935 C.D. 1	I, 453 O.G. 213.				
Disposition of Claims						
4)⊠ Claim(s) <u>1-51</u> is/are pending in the applicati	on.					
4a) Of the above claim(s) is/are without	4a) Of the above claim(s) is/are withdrawn from consideration.					
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>1-51</u> is/are rejected.	•					
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and	d/or election requirement.					
Application Papers						
9)☐ The specification is objected to by the Exam	iner.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).						
Replacement drawing sheet(s) including the corr		•	` ,			
11) The oath or declaration is objected to by the	Examiner. Note the attached Of	fice Action or form PTO-15	52.			
Priority under 35 U.S.C. § 119						
 12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents. 2. Certified copies of the priority documents. 	ents have been received. ents have been received in Appli	cation No. <u>08/820,231</u> .				
 Copies of the certified copies of the p application from the International Bure 	•	eived in this National Stag	е			
* See the attached detailed Office action for a l	, , , , , , , , , , , , , , , , , , , ,	eived				
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Sumr	nary (PTO-413)				
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Ma	ail Date				
 Information Disclosure Statement(s) (PTO-1449 or PTO/SB/ Paper No(s)/Mail Date <u>6-23-03</u>. 	08) 5) ☐ Notice of Inform 6) ☐ Other:	nal Patent Application (PTO-152)				

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DETAILED ACTION

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-51 are rejected under 35 U.S.C. 103(a) as being unpatentable over Mochizuki et al. (JP 2-246863) in view of Midling et al. (WO 95/26254). Mochizuki et al. teach a vehicle structure having abutting an end portion of a first member and an end portion of a second member (figure 2, items 27e and 27f), thereby providing an abutting portion, each of said first member and said second member having a first plate, a second plate (27e) which is arranged substantially in parallel to said first plate (27f), and a third plate connecting a midway of an end part of said first plate to an end part of said second plate (27c), wherein said end part of said first plate projects beyond said end part of said second plate, and wherein at said abutting portion said end part of said first plate of said first member abuts said end part of said first plate of said second member; welding a fourth plate to said second plate of said first and second members from an outer side of said first member and an outer side of said second member (27b); said fourth plate is positioned to overlap said recessed portion and abut said end portion of said fourth plate to an end portion of said second plate of said first member (figure 2, item 27b); wherein the friction stir welding is carried out under a condition where a backing plate is located adjacent

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said abutted portion, and wherein the friction stir welding is carried out to form substantially a flat face of said first and second members adjacent said backing plate (figure 2, items 27e). Midling et al. teach inserting a rotary tool to said abutted portion from a side of said second plate, carrying out a friction stir welding of said abutted portion (figure 5c). It would have been obvious to one of ordinary skill in the art at the time of the invention to modify the welding method of Mochizuki et al. to utilize friction stir welding in order to ensure a high qualityweld free from voids (see Midling et al. page 2).

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Jonathan Johnson whose telephone number is 571-272-1177. The examiner can normally be reached on M-Th 7:30 AM-5:30 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Tom Dunn can be reached on 571-272-1171. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application
Information Retrieval (PAIR) system. Status information for published applications may be obtained
from either Private PAIR or Public PAIR. Status information for unpublished applications is available
through Private PAIR only. For more information about the PAIR system, see http://pairdirect.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic
Business Center (EBC) at 866-217-9197 (toll-free).

Jonathan Johnson Examiner

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